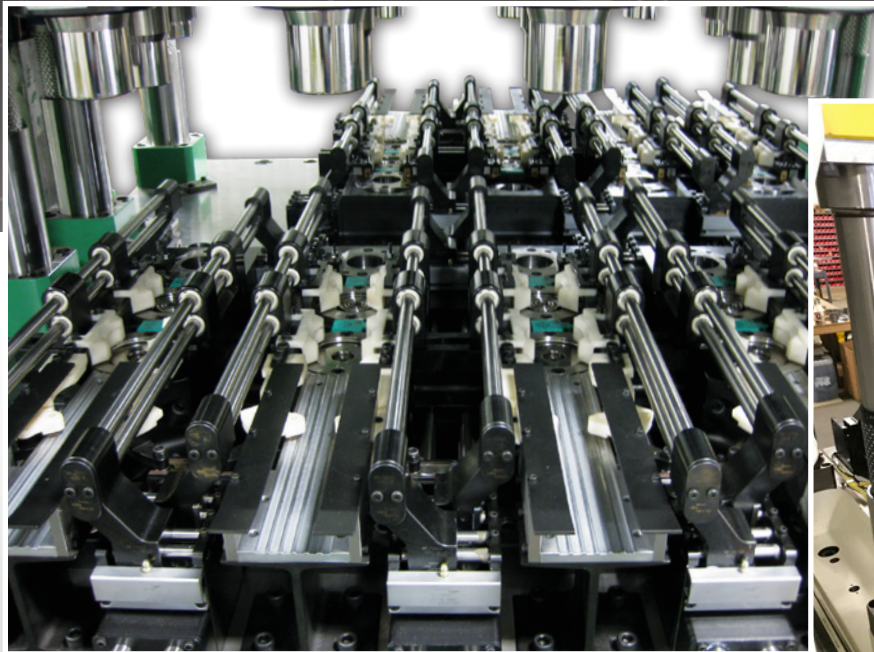


# Draw-Redraw Die Sets



- Lead cup in each lane is transferred from restrictor fingers to first redraw station
- Upon completion of first redraw, the can is lifted to die line and advanced through an idle station where they are sensed for part detection
- From the idle station, the first redrawn container is advanced forward to the second redraw/bottom profile station
- Upon completion of second redraw/bottom profile, the container is then moved to a second idle station for part detection
- The twice redrawn container is then advanced to the final trim station and discharged through an opening in the matrix block and the trim ring is ejected out the back of the die

Learn more about Draw-Redraw Die Sets

[www.raminnovative.com](http://www.raminnovative.com)



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# Dayton



# Canton



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## OVER A HALF CENTURY OF EXPERIENCE

**RAM Innovative Technologies** has been a forerunner in close-tolerance precision specialty machining and design for over a half-century. Our international reputation for quality in the global container industry is rooted in a unique blend of experience and know-how, integrating state-of-the-art technologies, cost-effective production and a concentration on customer satisfaction that consistently results in repeat business.

Our partnership with Quality Machine and Repair has created a collaboration that provides our customers with the benefits of each company's expertise and specialized resources. The result is advanced precision technologies and innovative engineering designs — the perfect marriage of detailed tooling with cutting-edge 2-piece container technology.

Experience from the past, a commitment to the present, and our vision for the future combine to make us the best choice for all your two-piece metal forming requirements.

